

LOCKOUT-TAGOUT PROCEDURE

Developed by:

Cardinal Compliance Consultants
1135 Corporate Dr.
Holland, OH 43528
P: 419-882-9224

Description: Front Womens Exhaust (East)

Procedure # 176

Facility: Owens-Illinois

Location: Plaza 3

Rev: 0

Date: 2/9/23

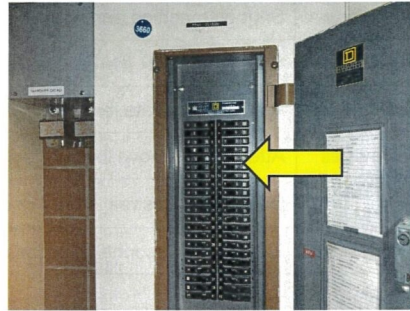
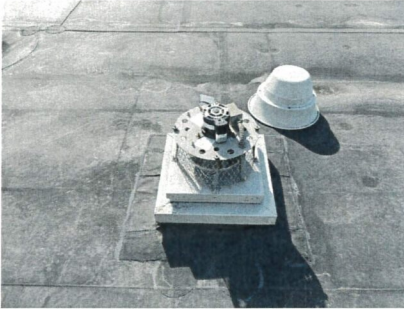
Origin: 2/9/23

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Isolation Points to be Locked and Tagged

NOTES:



ALWAYS PERFORM A MACHINE STOP BEFORE LOCKING OUT DISCONNECTS

Any machine modifications must be shown in procedure. Contact safety department to update procedure.

| ID | Source | Device | Location | Method | Check |
|--|---------------|--------|---|-------------------|-----------------|
|  | 120V Electric | Panel | Breaker #14 Breaker Panel PP-4C-1 Tag #3660 | Cover, Lock & Tag | Attempt Restart |
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Safety Is Your Responsibility!

PROCEDURAL LOCKOUT STEPS ON REVERSE SIDE



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| | |
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SHUTDOWN SEQUENCE

| | | |
|---|-------------------------|---|
| 1 | Notify | Notify all affected employees that the machine or equipment will be shut down and locked out. |
| 2 | Machine Stop | Shut off machine and wait for machine to fully stop. |
| 3 | Isolate | Shut off breaker #14 on breaker panel PP-4C-1 tag #3660. |
| 4 | Lock-Out | Apply appropriate lock out devices, locks and properly filled out tags |
| 5 | Verify Devices | Attempt to remove lock or device from lock-out point to verify effectiveness. |
| 6 | Dissipate Energy | Dissipate or restrain stored or residual energy. |
| 7 | Attempt Restart | Ensure no personnel exposure, then, if applicable, attempt to restart machine or equipment. |


Restore to Service Sequence

| | | |
|---|-----------------------|--|
| 1 | Inspect | Remove any non-essential items from machine and re-install any safeguards. |
| 2 | Check Area | Check the area to ensure all employees have been safely positioned or removed from the area. |
| 3 | Verify | Verify machine controls are in neutral or "off" position. |
| 4 | Remove Locks | Remove lockout devices, locks, and tags. |
| 5 | Energize | Turn on breaker. |
| 6 | Set Parameters | Set machine or equipment to standard operating parameters. |
| 7 | Notify | Notify affected employees that maintenance is complete, and isolations have been removed. |

Only Authorized Personnel are to use Lockout-Tagout!

Lockout Procedure Approval Data:

The signatures below indicate that the lockout procedure covered on this sheet has been prepared by Cardinal Compliance and approved by Owens-Illinois.

Completed by: 

Jacob Meek
Cardinal Compliance
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Approved by: 

Josh Warner
Owens-Illinois.

Date: 4/1/23