
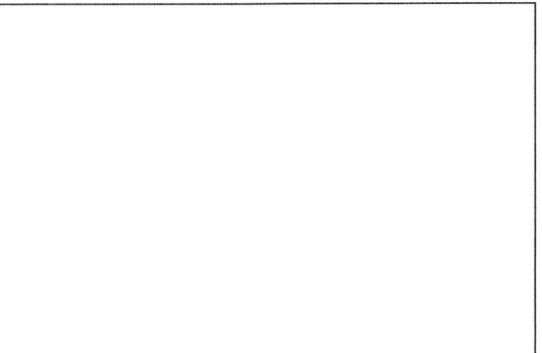


# LOCKOUT-TAGOUT PROCEDURE



Developed by:				
Cardinal Compliance Consultants 1135 Corporate Dr. Holland, OH 43528 P: 419-882-9224				
Procedure # 191				
Description: MCC-7N	Facility: Owens-Illinois	Location: Plaza 3	Rev: 0	Date: 2/9/23
Origin: 2/9/23				

2		<b>Isolation Points to be Locked and Tagged</b>	<b>NOTES:</b>	



## ALWAYS PERFORM A MACHINE STOP BEFORE LOCKING OUT DISCONNECTS

Any machine modifications must be shown in procedure. Contact safety department to update procedure.

ID	Source	Device	Location	Method	Check
	480V Electric	Disconnect tag #3642	MCC-7N "Main Circuit Breaker"	Lock & Tag	Attempt to Restart
	480V Electric	Disconnect tag #2163	Bus	Lock & Tag	Attempt to Restart

# Safety Is Your Responsibility!

PROCEDURAL LOCKOUT STEPS ON REVERSE SIDE



## LOCKOUT-TAGOUT PROCEDURE

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1135 Corporate Dr.  
Holland, OH 43528  
P: 419-882-9224

Description: MCC-7N

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### SHUTDOWN SEQUENCE

1	<b>Notify</b>	Notify all affected employees that the machine or equipment will be shut down and locked out.
2	<b>Machine Stop</b>	Turn off Main Circuit Breaker for MCC-7N disconnect tag #3642.
3	<b>Isolate</b>	Turn off bus disconnect tag #2163 to isolate MCC-7N.
4	<b>Lock-Out</b>	Apply appropriate lock out devices, locks and properly filled out tags
5	<b>Verify Devices</b>	Attempt to remove lock or device from lock-out point to verify effectiveness.
6	<b>Dissipate Energy</b>	Dissipate or restrain stored or residual energy.
7	<b>Attempt Restart</b>	Ensure no personnel exposure, then, if applicable, attempt to restart machine or equipment.

### Restore to Service Sequence

1	<b>Inspect</b>	Remove any non-essential items from machine and re-install any safeguards.
2	<b>Check Area</b>	Check the area to ensure all employees have been safely positioned or removed from the area.
3	<b>Verify</b>	Verify machine controls are in neutral or "off" position.
4	<b>Remove Locks</b>	Remove lockout devices, locks, and tags.
5	<b>Energize</b>	Energize machine.
6	<b>Set Parameters</b>	Set machine or equipment to standard operating parameters.
7	<b>Notify</b>	Notify affected employees that maintenance is complete, and isolations have been removed.

**Only Authorized Personnel are to use Lockout-Tagout!**

#### Lockout Procedure Approval Data:

The signatures below indicate that the lockout procedure covered on this sheet has been prepared by Cardinal Compliance and approved by Owens-Illinois.

Completed by:

*Jacob Meek*

Approved by:

*Josh Warner*

Date:

*4-1-23*

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